

■ **KHM-550B**

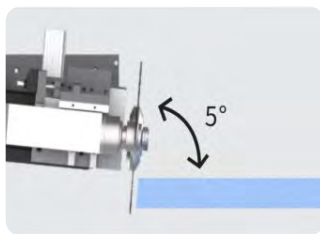


NC Four-side Cutter for doors

WOODTECH
Panel Line



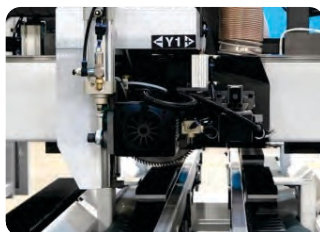
Vacuum sucker working table
Adjust sawing according to panel size,
prevent destroying the working table



Longitudinal saw with 0-5° angle
adjustment, suitable for doors need
bevel sawing.



Longitudinal Saw Unit
Servo-driven, scoring saw adjust based
on panel thickness to ensure the precision
sawing



Horizontal Saw Unit
Servo-driven, scoring saw adjust based on
panel thickness to ensure the precision sawing.

MODEL	KHM 550B
Min Working size	1800 x 300mm (Width for surplus material ≤400mm)
Max Working size	3000 x 1100mm (Width for surplus material ≤400mm)
Working Thickness	30-60mm
Max Moving speed	40m/min
Infeed direction	Longitudinally infeed and outfeeds
Convey speed	40m/min adjustable
Electrical control	PLC+PC control, visual interface
Clamps	Servo+vacuum suction
Sawing Motor	Fixed sucker 640×100mmx2, movable sucker 540×100mmx4
3 sets of sawing unit (1 sets crosscut +2sets of ripsaw with 0-5degree adjustable)	
Main saw motor	3x7.5KW 6000rpm
Scoring saw motor	3x1.5KW 9000rpm
Air consumption	Air Inlet:1pcx∅12mm,pressure 0.6MPa
Air consumption	400L/min Lubrication: 46#oil
Tools:	∅300×∅50 1pcs
Cross main saw	∅120×∅30 1pcs
Cross scoring saw	∅300×∅50 2pcs
Rip main saw	∅120×∅30 2pcs
Rip scoring saw	3×∅120mm, upwards
Dust Outlet	30m/s,
Dust capacity	37000m3/h
Machine size L×W×H	5158x2700x2396 mm
Overall Size	5120x3570x2386 mm
Weights	3500kg
Total Power	35.5kw
Voltage	415V/50Hz/3P