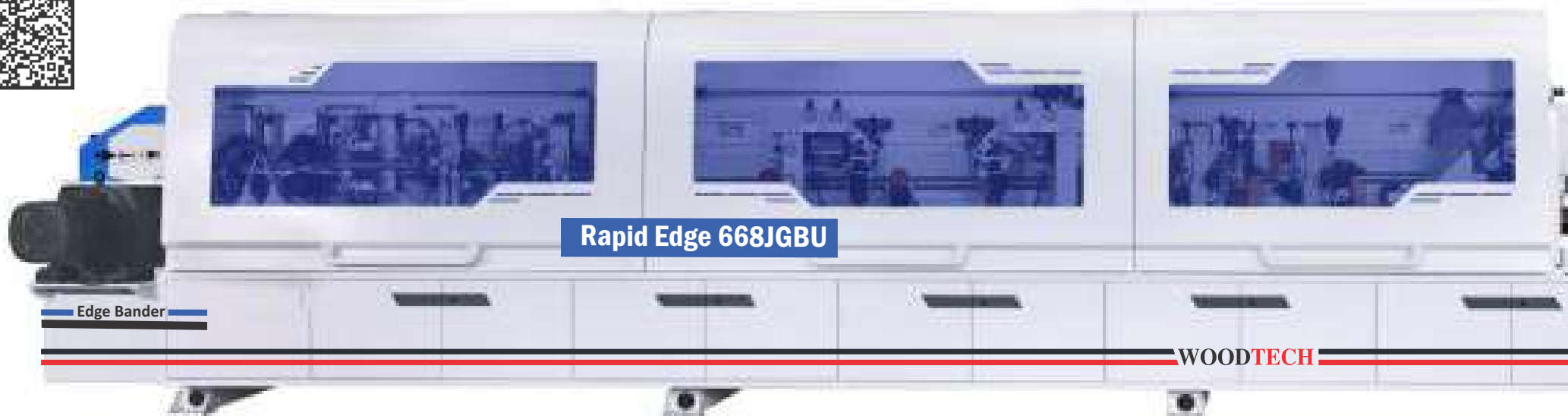


Rapid Edge 668JGBU (50)



Standard



V-Belt

Optional Devices



PUR Melter



PUR Quick change Glue pot



Automatic Edge Banding Machine

WOODTECH

Panel Line



10 inch touch screen, smart temperature control Automatically switches to the temperature holding status, prevents glue from being carbonized, environmentally and friendly saves energy.



Pressure beam with auto adjustment Precise & quick adjustment according to workpiece thickness, reducing adjustment time and improving efficiency.



Pressure beam with V-belt Large contact with the workpiece, ensuring better press and stability.



Pre-milling Unit Standard with 40T pre-milling cutter (optional 65mm), to trim off the defects of panel surface, and thus to achieve a close sticking and a better edge results



Pre-heating Unit Edge banding is stronger after preheating.



Pre-melt system



Auto gluing storage box With 12.5KG capacity in the EVA tank and 5 KG capacity in pre-melt box, glue automatically applies and pre-melts.



5-post pressure rollers With glue scraper configured. Perfectly presses the edge tape, convenient in daily maintenance.

MODEL	Rapid Edge 668JGBU (50)
Min. Width of the Panel	³ 50 mm
Min. Length of the Panel	³ 120 mm
Min. Thickness of the Panel	9 mm
Max. Thickness of the Panel	60 mm
Edge Dimensions in Strips	0.4-3 mm
Feed Speed	15, 18, 23 m/min
1st and 2nd Glue Tank Capacity	1.2kgs+12.5+5kgs
Glue Motor	1.5 kw
Up Glue Pot	2.59 Kw
Heating Power	3 kw
Anti-adhesive Unit	By Pneumatic
Power of Pre-milling Unit	3.7 kw x 2
Power of End Trimming Unit	0.37 kw x 2
Pre Milling Cutter Standard	Æ125 x ID30 x H40 (Option Æ125 x ID30 x H65)
Power of 1st and 2nd Top & Bottom Trimming Units	0.75kw x 2 & 0.75kw x 2
Power of Corner Trimming Unit	0.30 kw x 4
Edge Scraping Unit (1st and 2nd)	By Pneumatic
1st Buffing Unit (2 Motors) With Cloth Disc	0.37 kw x 2 & Dia 150 mm
2nd Buffing Unit (2 Motors) With Cloth Disc	0.37 kw x 2 & Dia 150 mm
Conveyor Motor	5.5 kw
Beam Lifting Motor	0.37 kw
Suction Hood Dia	100mm x2(4"x2)&125mmx7(5"x7)
Suction Air Volume	9650 CMH
Spraying	By Pneumatic
Total Power	30.93 kw
Gross Weight / Net Weight	3000 kgs / 2968 Kgs
Working Pressure	6 Bar
Packing Size (L X W X H)	10363x1200x1960 mm
Overall Size (L X W X H)	1029x990x1960 mm
Voltage	415V/50Hz/3P

W/Anti-adhesive Unit, Pre-milling, Heating, Gluing 1 & 2, Five Wheel Pressing, End Trimming, 1st Top & Bottom Trimming, 2nd Top & Bottom Trimming, Corner Trimming, 1st and 2nd Scraping, Clipout, Spraying, 1st Pneumatic Buffing and 2nd Pneumatic Buffing.